

ABSTRACT OF THE DISCLOSURE

A double valve for controlling a machine tool has a memory such that when the valve is in its normal deactuated state and the inlet air supply is cycled (e.g., turned
5 from on to off or from off to on), then the valve remains in the deactuated (i.e., ready to run) state. When the valve is in a faulted state (e.g., intermediate position) and the inlet air supply is cycled, then the valve remains in the faulted state. The memory is achieved by a balanced condition of the movable valve elements when in the normal deactuated position and an unbalanced or latched condition when in the intermediate
10 or faulted position.